

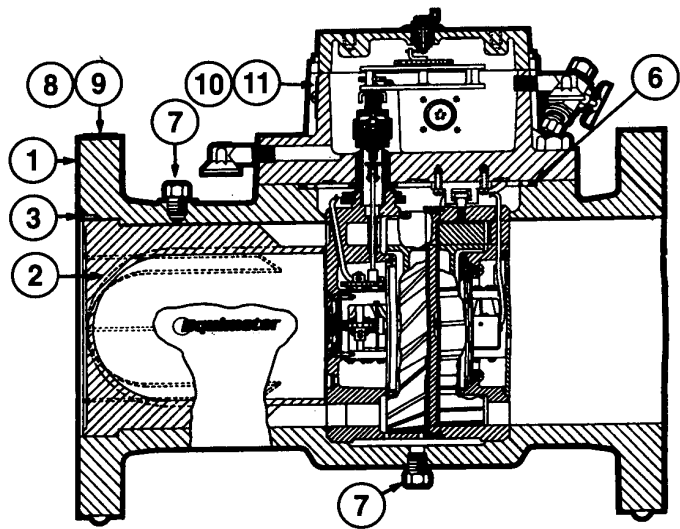
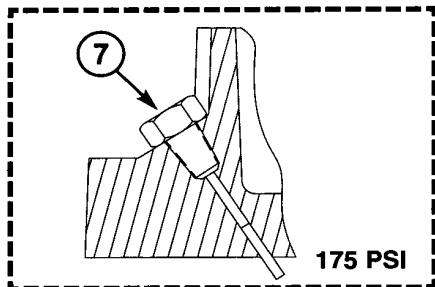
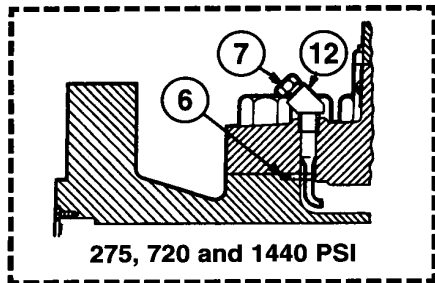


Parts List
6" AAT-35 and AAT-57
Auto-Adjust® II Turbo-Meters

Parts List
6" AAT-35 and AAT-57
Auto-Adjust® II Turbo-Meters

Working Pressures:
175, 275, 720, 1440 psi

6" AAT-35 and AAT-57 AUTO-ADJUST® II TURBO-METER



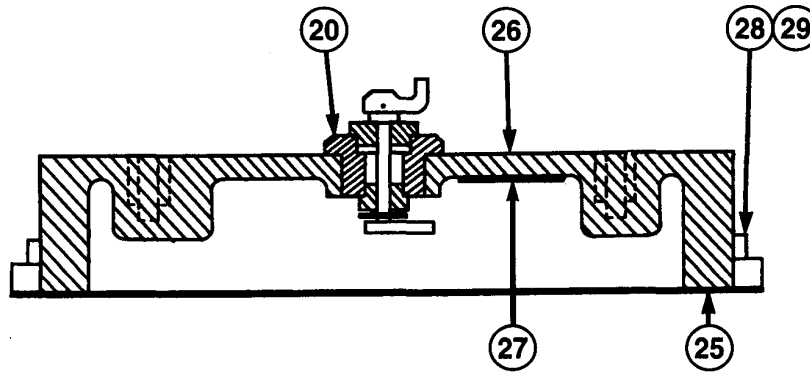
**GENERAL ASSEMBLY AAT-35 AND AAT-57
AUTO-ADJUST® II TURBO-METER**

Body Assembly Components

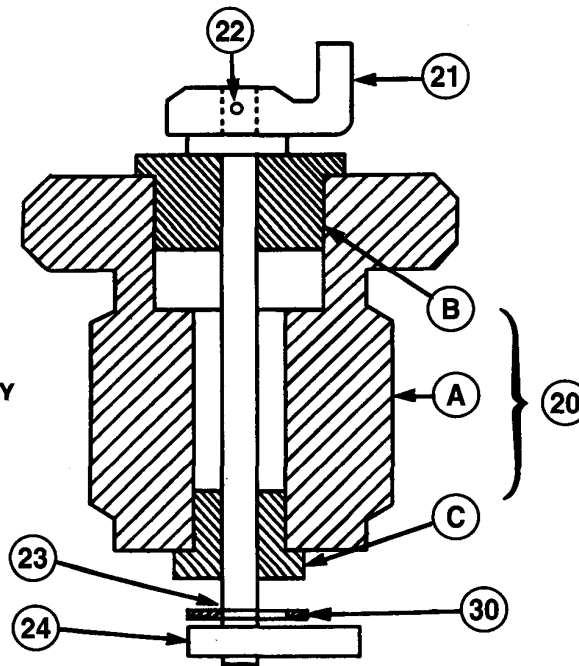
ILLUSTRATION NUMBER	QUANTITY REQUIRED	PART DESCRIPTION	PART NUMBER	
1	1	Main Body Assembly, Aluminum, 175# W.P., With Badges Less Nose Cone	006-24-611-20	
		Main Body Assembly, Cast Steel, 275# W.P., ANSI 150, With Badges Less Nose Cone	006-24-611-21	
		Main Body Assembly, Cast Steel, 720# W.P., ANSI 300, With Badges Less Nose Cone	006-24-611-60	
		Main Body Assembly, Cast Steel, 1440# W.P., ANSI 600, With Badges Less Nose Cone	006-24-611-90	
		Main Body Assembly, Cast Steel, 1440# W.P., ANSI 600, With Badges Less Nose Cone With Ring Joint Flanges	006-24-611-91	
2	1	Nose Cone With Straightening Vanes, 175# W.P.	006-24-305-21	
		Nose Cone With Straightening Vanes, 275#, 720#, 1440# W.P.	006-24-305-91	
3	3	#8-32 x 3/8" Long Machine Screw, Truss Head, Stainless Steel	950426	
4	1	Manufacturer Nameplate, 175# W.P. (Not Shown)	AAT-35	006-24-073-20-555
			AAT-57	006-44-073-20-555
		Manufacturer Nameplate, 275# W.P. (Not Shown)	AAT-35	006-24-073-30-555
			AAT-57	006-44-073-30-555
		Manufacturer Nameplate, 720# W.P. (Not Shown)	AAT-35	006-24-073-60-555
			AAT-57	006-44-073-40-555
Manufacturer Nameplate, 1440# W.P. (Not Shown)	AAT-35	006-24-073-90-555		
	AAT-57	006-44-073-50-555		
5	4	Manufacturer Nameplate Drive Screws, #4 x 3/16" Long Round Head Brass Drive Screw	903004	
6	1	Top Plate to Body "O" Ring, 175# W.P., Buna	934346	
		Top Plate to Body "O" Ring, 175# W.P., Viton-A (Optional)	906743	
		Top Plate to Body "O" Ring, 275#, 720#, 1440# W.P., Buna	950190	
		Top Plate to Body "O" Ring, 275#, 720#, 1440# W.P., Viton (Optional)	906744	
7	AR	1/4"-18 Steel Pipe Plug	906055	
8	1	Inlet Badge (On Inlet Flange of Body)	015-16-090-02	
9	2	Inlet Badge Drive Screw, #2 x 1/8" Round Head Brass	903003	
10	1	Pulse Factor Badge (On Top Plate) FT ³	006-32-073-10	
		Pulse Factor Badge (On Top Plate) M ³	006-32-073-11	
11	2	#8-32 x 1/2" Long Round Head Brass Machine Screw	903055	
12	1	45° Steel Elbow 1/2" Male to Female for 275#, 720# and 1440#	950762	
13	1	Internal Mechanism Badge (Not Shown)	AAT-35	006-34-073-02
			AAT-57	006-44-073-02-555
14	4	#0 x 1/8" Long Drive Screw (Not Shown)	903001	
15	1	C.S.A. Manufacturer Nameplate (Not Shown)	006-32-074-00	
16	4	Drive Screw for C.S.A. Nameplate (Not Shown)	903003	

*Recommended Spare Parts

INDEX PLATE ASSEMBLY



INDEX SHAFT AND GLAND ASSEMBLY

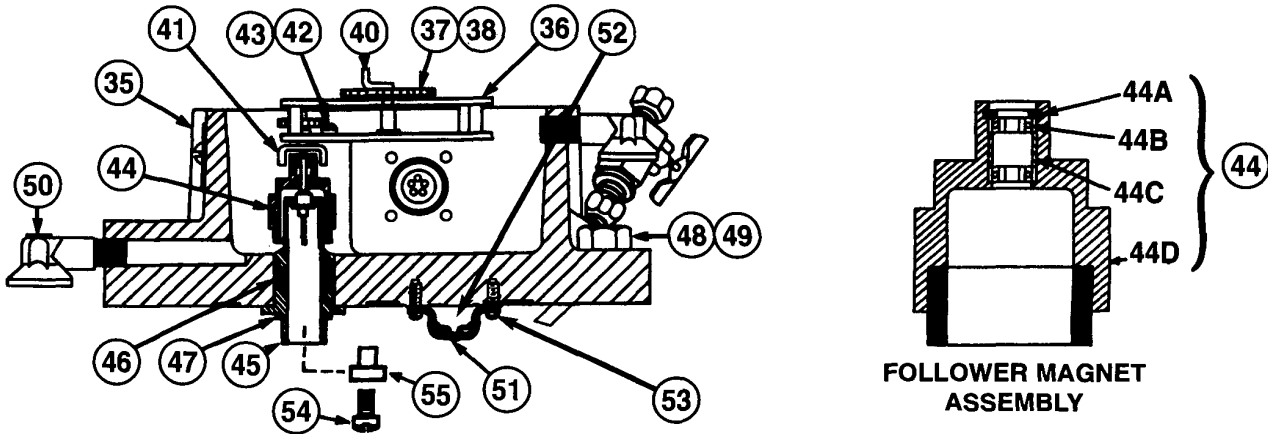


Index Plate Assembly Components

ILLUSTRATION NUMBER	QUANTITY REQUIRED	PART DESCRIPTION	PART NUMBER
20	1	Index Shaft Gland Assembly (Includes Illustration Nos. 20A-C)	006-24-323-00
20A	1	Gland	006-24-023-00
20B	1	Bushing (Top)	006-24-052-01
20C	1	Bushing (Bottom)	001-60-052-62
21	1	Top Index Shaft Dog	006-24-061-04
*22	1	Shear Pin, Top Index Shaft Dog	006-24-056-00
23	1	Index Shaft	006-24-054-02
24	1	Bottom Index Shaft Dog	006-24-071-00
*25	1	Gasket, Index Plate to Top Plate	006-24-160-03
26	1	Index Plate	006-24-004-21
27	1	Wiring Label	006-32-105-00
28	3	Cap Screw, Index Plate to Top Plate, $\frac{5}{16}$ "-18 x $\frac{3}{4}$ " Hexagonal Head Steel	910028
29	1	Seal Cap Screw, Index Plate to Top Plate, $\frac{5}{16}$ "-18 x $\frac{3}{4}$ " Hexagonal Head Steel	002-65-057-02
30	1	Retaining Ring	950578

*Recommended Spare Parts

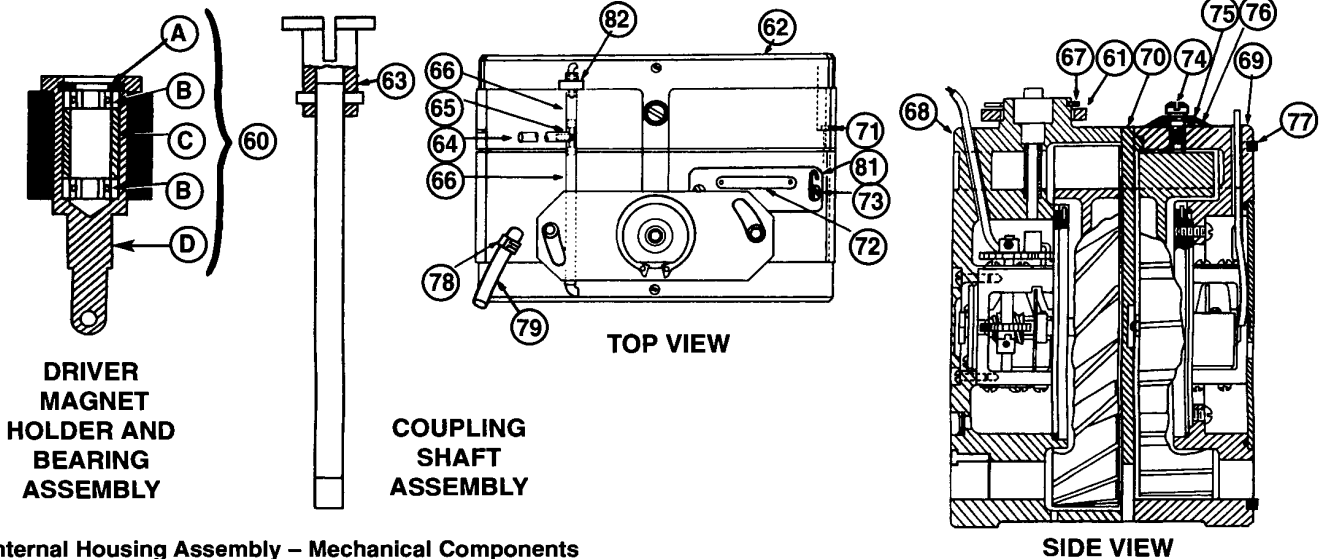
6" AAT-35 and AAT-57 AUTO-ADJUST® II TURBO-METER



Top Plate Assembly – Mechanical Components

ILLUSTRATION NUMBER	QUANTITY REQUIRED	PART DESCRIPTION	PART NUMBER
35	1	Top Plate Assembly, Aluminum, 175# W.P.	006-34-303-20
		Top Plate Assembly, Cast Steel, 275# W.P.	006-34-303-31
		Top Plate Assembly, Cast Steel, 720# W.P.	006-34-303-91
		Top Plate Assembly, Cast Steel, 1440# W.P.	006-34-303-91
36	1	Intermediate Gear Assembly, 100 CF/Rev., Less Change Gears	006-34-212-40
		Intermediate Gear Assembly, 10 M ³ /Rev., Less Change Gears	006-34-212-00
37	1	Large Change Gear (Note: "XX" Refers to Gear Blank (Diameter) Size, "YY" Refers to Number of Gear Teeth. Digits Must Be Substituted for "XX" and "YY" When Ordering)	006-24-3XX-YY
38	1	Small Change Gear (See Note for Illustration No. 37 Above)	006-24-3XX-YY
39	1	Small Change Gear Nut, #4-40 Hex Stainless Steel (Not Shown)	907639
40	1	Intermediate Gear Output Dog (Top)	002-66-071-03
41	1	Intermediate Gear Input Dog (Bottom)	006-24-061-20
42	3	Intermediate Gear Retaining Screws, #8-32 x 3/8" Long Fillister Head Steel	903371
43	3	#8 External Lockwasher, Stainless Steel	950371
*44	1	Follower Magnet Assembly (Includes Illustration Nos. 44 A-D)	006-24-313-20
44A	1	Retaining Ring	904691
*44B	2	Bearing	905462
44C	1	Spacer	006-24-106-20
44D	1	Follower Magnet Holder Assembly With Magnet	006-24-213-20
*45	1	Driver Magnet Well and Post Assembly, 175#, 275# W.P. (Includes Illustration No. 46)	006-24-244-20
		Driver Magnet Well and Post Assembly, 1440# W.P. (Includes Illustration No. 46)	006-24-244-90
*46	1	Driver Magnet Well "O" Ring, Buna	950193
		Driver Magnet Well "O" Ring, Viton (Optional)	908264
*47	1	Driver Magnet Well Seal, Buna	904214
		Driver Magnet Well Seal, Viton	906736
48	7	Cap Screw, Top Plate to Body, 175# W.P., 1/2"-13 x 1 1/2" Long Hex Head Steel Gr. 5	910107
		Cap Screw, Top Plate to Body, 275# W.P., 1/2"-13 x 1 3/8" Long Hex Head Steel Gr. 8	935647
		Cap Screw, Top Plate to Body, 720# and 1440# W.P., 3/4"-10 x 2 1/2" Long Hex Head Steel Gr. 8	935680
49	1	Seal Cap Screw, Top Plate to Body, 175# W.P., 1/2"-13 x 1 1/2" Long Hex Head Steel Gr. 5	006-24-056-01
		Seal Cap Screw, Top Plate to Body, 275# W.P., 1/2"-13 x 1 3/8" Long Hex Steel Gr. 8	006-24-056-02
		Seal Cap Screw, Top Plate to Body, 720# and 1440# W.P., 3/4"-10 x 2 1/2" Long Hex Head Steel Gr. 8	006-24-057-91
50	2	Vent Cap 1/4"	006-24-505-01
51	1	Extractor Bracket	006-34-089-01
52	1	Extractor Bracket Spring Clip	006-41-089-00
53	2	Extractor Bracket Retainer Screws, #8-32 x 3/8" Long Fillister Head Machine Screw, Stainless Steel	903371
54	2	Adapter Plate Screw, #8-32 x 7/8" Long Fillister Head	906847
55	2	Adapter Plate Bushing	006-32-113-01

*Recommended Spare Parts



Internal Housing Assembly – Mechanical Components

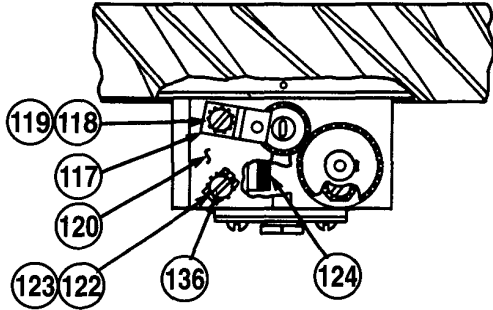
ILLUSTRATION NUMBER	QUANTITY REQUIRED	PART DESCRIPTION	PART NUMBER
*60	1	Driver Magnet Holder and Bearing Assembly (Includes Illustration Nos. 60A-D)	006-31-334-00
60A	1	Bearing Retaining Ring	904691
*60B	2	Bearing	905462
60C	1	Spacer	006-22-106-03
60D	1	Driver Magnet and Pin Assembly	006-31-234-02
61	1	Adapter Plate	006-32-062-01
62	1	Internal Housing Assembly, Calibrated W/Change Gears, 175# W.P., CuFt	AAT-35 006-34-302-01
		Internal Housing Assembly, Calibrated W/Change Gears, 175# W.P., Metric	AAT-35 006-34-302-02
		Internal Housing Assembly, Calibrated W/Change Gears, High Pressure, CuFt	AAT-35 006-34-302-90
		Internal Housing Assembly, Calibrated W/Change Gears, High Pressure, Metric	AAT-35 006-34-302-91
		Internal Housing Assembly, Calibrated W/Change Gears, 175# W.P., CuFt	AAT-57 006-44-302-01
		Internal Housing Assembly, Calibrated W/Change Gears, 175# W.P., Metric	AAT-57 006-44-302-02
		Internal Housing Assembly, Calibrated W/Change Gears, High Pressure, CuFt	AAT-57 006-44-302-90
		Internal Housing Assembly, Calibrated W/Change Gears, High Pressure, Metric	AAT-57 006-44-302-91
63	1	Coupling Shaft Assembly, 175# and 275# W.P.	006-34-345-00
		Coupling Shaft Assembly, 720# and 1440# W.P.	006-34-345-90
64	1	Tubing, Top Plate to Internal Housing	99993
65	1	Tee, 1/8" Polypropylene	950247
66	1	Tubing	99993
67	1	Retaining Ring	904435
**68	1	Main (Metering) Rotor Assembly	AAT-35 006-34-550-02 AAT-57 006-44-550-02
**69	1	Sensor Rotor Assembly	AAT-35 006-34-550-03 AAT-57 006-44-550-03
**70	1	Center Plate	AAT-35 006-34-109-02 AAT-57 006-44-109-02
71	2	Module Connecting Screw, #6-32 x 3/8" Long Stainless Steel Machine Screw Note: Maximum Torque = 10 Inch/lb.	950397
72	1	Serial Number Badge	006-34-073-01
73	2	Serial Number Retaining Screw, #4-40 x 1/4" Long Pan Head Stainless Steel Machine Screw	950380
74	1	Shoulder Screw, 1/4" x 1/4" Stainless Steel	950319
75	1	"O" Ring, Buna	934005
		"O" Ring, Viton	904839
76	1	Disc Spring	950749
77	1	Module To Body Seal, Buna	950709
78	2	Compression Ring (Pressure Tubing), AAT-35 Only	950772
79	1	.5' Pressure Tubing, AAT-35 Only	800700
81	1	Clip for Wires	950517
82	3	Compression Ring (Lube Tubing)	950682
83	1	Retrofit Adapter Kit (Not Shown)	006-32-190-00
84	1	Oil Tube Replacement Assembly (Not Shown) (Includes 64, 65, 66 & 82)	006-34-325-00

*Recommended Spare Parts

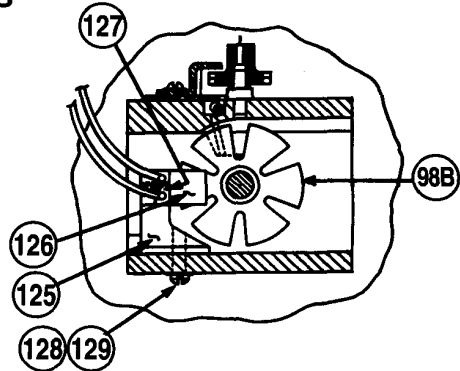
**Illustration Nos. 68, 69, and 70 affect calibration. These components must be ordered in combination and cannot be supplied as separate items.

6" AAT-35 and AAT-57 AUTO-ADJUST® II TURBO-METER

MAIN (METERING) ROTOR ASSEMBLY COMPONENTS

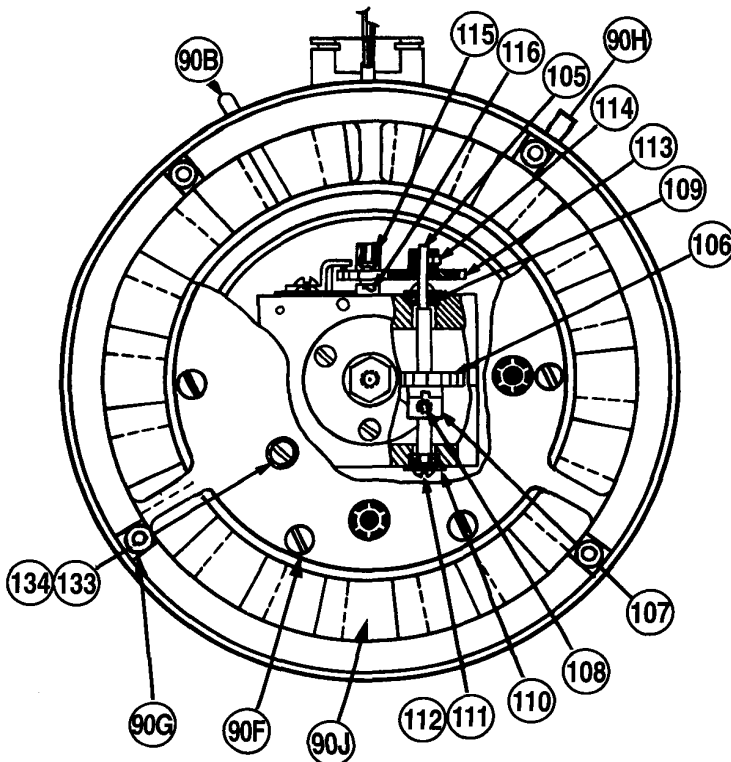
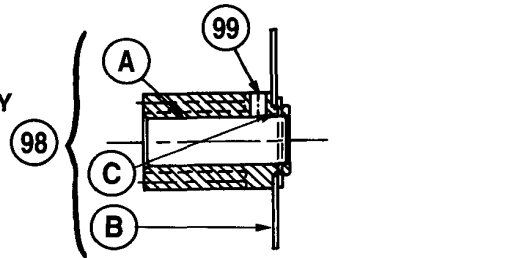


TOP VIEW BEARING BRACKET

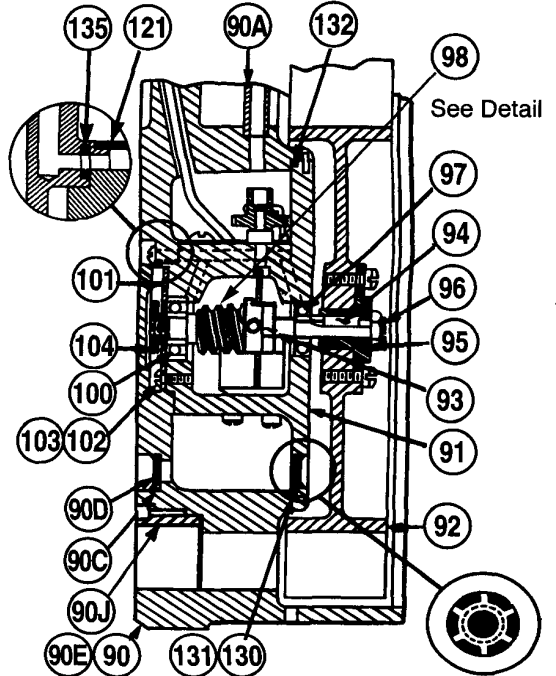


SECTION VIEW BEARING BRACKET

WORM AND CHOPPER ASSEMBLY



INLET VIEW



SIDE VIEW



Main (Metering) Rotor Assembly Components

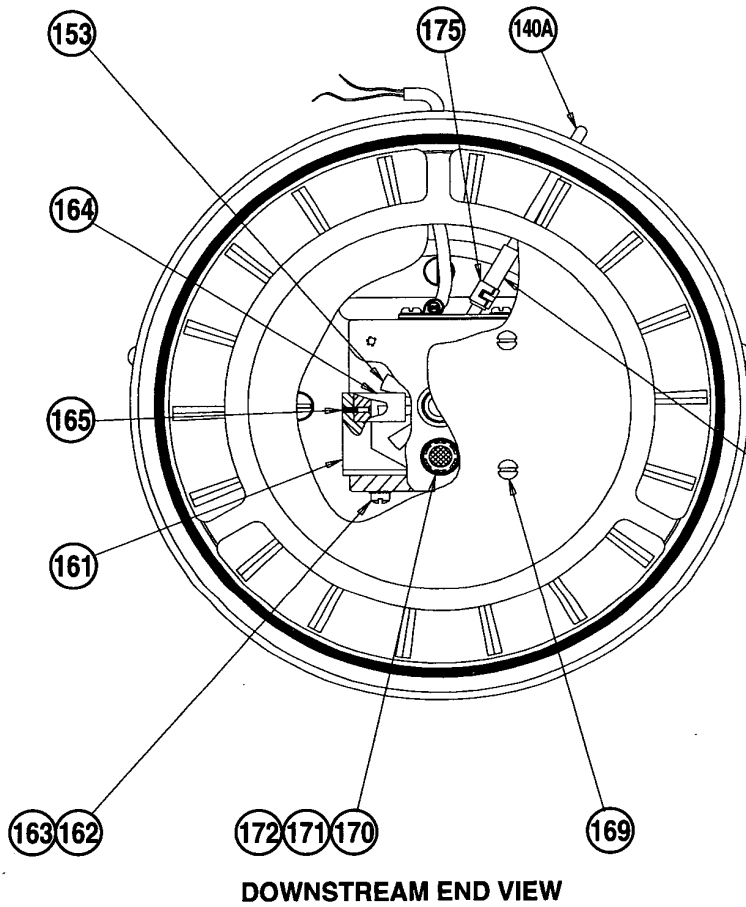
ILLUSTRATION NUMBER	QUANTITY REQUIRED	PART DESCRIPTION	PART NUMBER
**	1	Main (Metering) Rotor Assembly	AAT-35 006-34-550-02 AAT-57 006-44-550-02
**90	1	Carrier Assembly (Includes Illustration Nos. 90 A-J)	AAT-35 006-34-519-03 AAT-57 006-44-519-03
90A	1	Coupling Shaft Shield Tube	006-34-082-01
90B	1	Oil Tubing, Aluminum	006-34-079-00
90C	2	Filter Screen, Stainless Steel	006-22-083-01
90D	2	Screen Retainer	904419
**90E	1	Bearing Bracket Carrier (Includes 90F, G & J)	AAT-35 006-34-019-04 AAT-57 006-44-019-04
90F	6	#6-32 x 1/2" Pan Head Machine Screw	950585
90G	4	Module Seal Positioner	950755
90H	1	Pressure Tap Tube (AAT-35 Only)	006-34-079-02
90J	3	Vane Inserts	006-34-025-00
91	1	Bearing Bracket	006-34-209-00
**92	1	Rotor and Insert Assembly	AAT-35 006-34-350-02 AAT-57 006-44-350-02
93	1	Main Rotor Shaft	006-34-024-02
94	1	Locking Pin, Rotor to Shaft	006-24-069-00
95	1	Spherical Washer	006-34-077-00
96	1	Locknut	906180
*97	1	Downstream Rotor Shaft Bearing	950236
98	1	Worm and Chopper Assembly (Includes 98A-C & 99)	006-34-308-03
98A	1	Worm	006-34-017-00
98B	1	Chopper Disc	006-34-108-03
98C	1	Retaining Ring	950800
99	2	Retaining Set Screw, Worm and Chopper Disc to Shaft Socket Head Stainless Steel, #4-40 x 1/8" Lg. Nylon Locking	950305
*100	1	Upstream Rotor Shaft Bearing	950277
101	1	Upstream Bearing Retainer Plate	006-34-117-00
102	3	Retainer Plate Screws, #3-48 x 3/16" Long Round Head Stainless Steel Machine Screw	903013
103	3	Retainer Plate Screws Lockwashers, #3 Stainless Steel	950372
104	1	Retaining Nut, Main Rotor Shaft	006-34-084-00
105	1	Wormwheel Shaft	006-24-046-20
106	1	Wormwheel (15T)	006-24-035-00
107	1	Wormwheel Hub	006-24-070-02
108	2	Wormwheel Hub Set Screw, #6-32 x 1/8" Long Stainless Steel Nylon Locking	950375
*109	2	Wormwheel Shaft Bearings	908660
110	2	Bearing Retainer Plate	006-22-117-01
111	4	Retainer Plate Screws, #4-40 x 1/4" Long Stainless Steel Machine Screw	950380
112	4	#4 External Lockwasher, Stainless Steel	950078
113	1	44T Gear	AAT-35 006-31-344-44
		49T Gear	AAT-57 006-44-344-49
114	1	Gear Set Screw, #6-32 x 1/8" Long Stainless Steel Nylon Locking	950375
115	1	29T Gear, Upshaft	AAT-35 006-34-329-29
		24T Gear, Upshaft	AAT-57 006-44-329-24
116	1	Gear Post	006-31-028-00
117	1	Gear Retainer	006-24-080-00
118	1	Gear Retainer Screws, #4-40 x 1/4" Long Stainless Steel	950380
119	1	Retainer Screw Lockwasher, #4, Stainless Steel	950078
120	1	Oil Reservoir Cover	006-34-053-01
121	1	Gasket, Oil Reservoir	006-34-160-00
122	1	Reservoir Cover Screw, #4-40 x 1/4" Long Stainless Steel	950380
123	1	Cover Screw Lockwasher, #4 Stainless Steel	950078
124	1	Oil Wick, .09" x .09"	1191430
125	1	Slot Sensor Holder	006-34-078-00
126	1	Slot Sensor Switch	006-34-134-00
127	1	#0-80 x 5/16" Long Flat Head Stainless Steel Machine Screw	950238
128	2	#5-40 x 1/16" Long Fillister Head Stainless Steel Machine Screw	950243
129	2	#5 Internal Lockwasher Stainless Steel	950374
130	1	Bearing Bracket Filter Screen Stainless Steel	006-22-083-01
131	1	Filter Screen Retainer	904419
*132	1	Bracket to Carrier "O" Ring, Buna	950102
133	4	Bracket Retaining Screws, #6-32 x 1/2" Long Round Head Stainless Steel Machine Screw	950373
134	4	Bracket Retaining Screw External Lockwasher, #6 Stainless Steel	950144
135	1	Seal, Oil Passage	006-35-160-09
136	1	Cable Clamp	950407

*Recommended Spare Parts

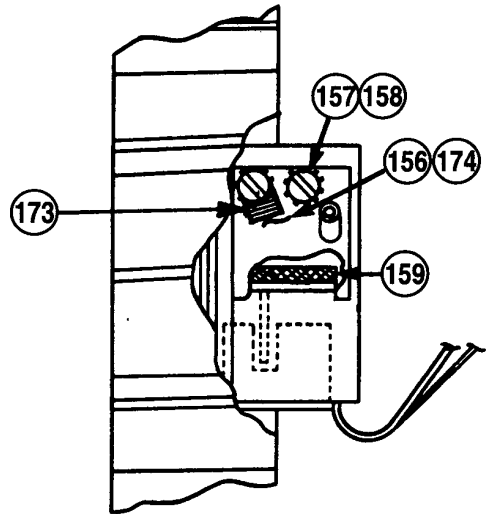
**These items affect calibration and must be ordered in combination with Sensor Assembly, (Center) Plate, and Internal Housing.

6" AAT-35 and AAT-57 AUTO-ADJUST® II TURBO-METER

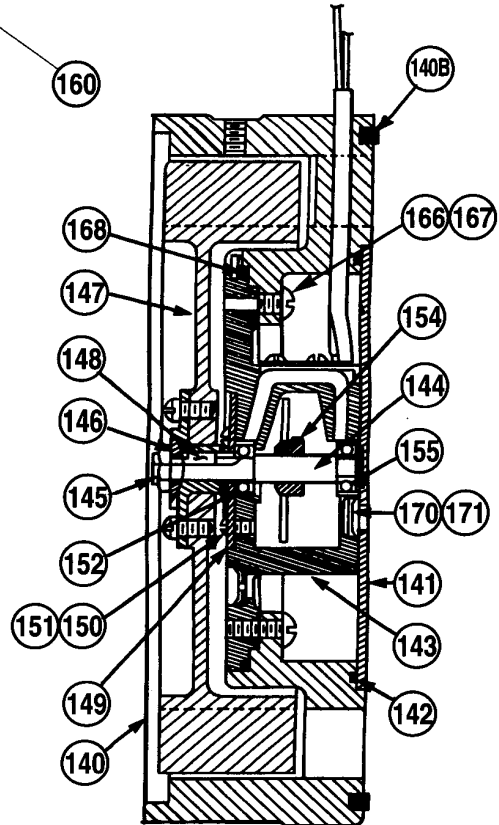
SENSING ROTOR ASSEMBLY COMPONENTS



DOWNSTREAM END VIEW



BEARING BRACKET
TOP VIEW



SIDE VIEW



Sensing Rotor Assembly Components

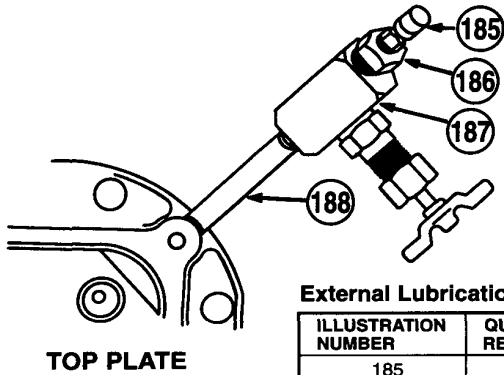
ILLUSTRATION NUMBER	QUANTITY REQUIRED	PART DESCRIPTION		PART NUMBER
**	1	Sensing Rotor Assembly (Buna)	AAT-35	006-34-550-03
			AAT-57	006-44-550-03
** 140	1	Carrier Assembly (Includes Illustration Nos. 140 A & B) (Buna)	AAT-35	006-34-519-02
			AAT-57	006-44-519-02
140A	1	Oil Tubing, Aluminum		006-34-079-01
140B	1	Module to Body Seal, Buna		950709
141	1	Housing Plate		006-34-010-00
*142	1	Carrier To Housing Plate Seal, Buna		950287
143	1	Bearing Bracket		006-34-221-00
144	1	Rotor Shaft, Stainless Steel		006-34-024-01
145	1	Locknut		906180
146	1	Spherical Washer		006-34-077-00
** 147	1	Rotor and Insert Assembly	AAT-35	006-34-350-01
			AAT-57	006-44-350-01
148	1	Rotor Locking Pin		006-24-069-00
149	1	Upstream Bearing Retainer Plate		006-34-117-01
150	3	#2-56 x 1/4" Long Round Head Stainless Steel Machine Screw		950239
151	3	#2 Internal Lockwasher, Stainless Steel		904022
*152	1	Upstream Rotor Shaft Bearing		905435
153	1	Chopper Disc Assembly (Includes Illustration No. 154)		006-34-308-02
154	1	#4-40 x 1/8" Long Hexagonal Stainless Steel Set Screw, Nylon Locking		950305
* 155	1	Downstream Rotor Shaft Bearing		905435
156	1	Oil Reservoir Cover Assembly		006-34-253-00
157	4	Cover Retaining Screws, #4-40 x 1/4" Long Round Head Stainless Steel		950380
158	3	#4 External Lockwasher		950078
159	1	Oil Wick, .09" x .09"		1191430
160	AR	Tubing for Oiling System		99993
161	1	Slot Sensor Holder		006-34-078-00
162	2	Holder Retaining Screw, #5-40 x 7/16" Long Fillister Head		950243
163	2	#5 Internal Lockwasher, Stainless Steel		950374
164	1	Slot Sensor Switch Assembly		950563
165	1	Switch Retainer Screw, #0-80 x 5/16" Long Stainless Steel Machine Screw		950238
166	4	Carrier to Bracket Screw, #8-32 x 1/2" Long Round Head Stainless Steel Machine Screw		908722
167	4	#8 External Lockwasher, Stainless Steel		950371
* 168	1	Carrier to Bracket Seal, Buna		950285
169	4	Bracket Retaining Screws, #4-40 x 1/4" Long Fillister Head		903110
170	2	Filter Screen, Stainless Steel		006-22-083-01
171	2	Screen Retainer		904419
* 172	1	Bracket to Housing Plate Seal, Buna		950320
		Bracket to Housing Plate Seal, Viton		950480
173	1	Wire Clamp		950407
174	1	Gasket Oil Reservoir		006-34-160-01
175	1	Compression Ring		950682
176	AR	Oil, 4 oz. Bottle RFEM (Not Shown)		006-22-405-01
177	AR	Oil, 1 gal. Can (Not Shown)		006-22-405-02
178	AR	Lubrication Hand Gun (Not Shown)		006-24-400-00
179	AR	Blank Top Plate, 175# W.P. (Not Shown)		006-24-003-26
180	AR	Blank Top Plate, 275# W.P. (Not Shown)		006-24-003-27
181	AR	Blank Top Plate, 720/1440# (Not Shown)		006-24-003-92

*Recommended Spare Parts

**These items affect calibration and must be ordered in combination with Main Rotor Assembly, (Center) Plate, and Internal Housing.

SENSUS

6" AAT-35 and AAT-57 AUTO-ADJUST® II TURBO-METER



External Lubrication System Fittings

ILLUSTRATION NUMBER	QUANTITY REQUIRED	PART DESCRIPTION	PART NUMBER
185	1	Lubrication Gun Fitting, 1/8" NPT	907887
186	1	Hex Bushing, 1/4" to 1/8" Steel	950759
187	1	Valve, 1/4" Brass, #175 W.P.	950428
		Valve, 1/4" Carbon Steel, HP	950710
188	1	Nipple, 1/4" x 3" Brass, #175 W.P.	904765
		Pipe Nipple, 1/4" x 3" Steel, HP	950760

Electrical System Fittings

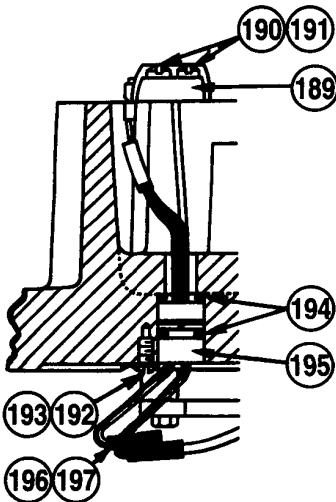
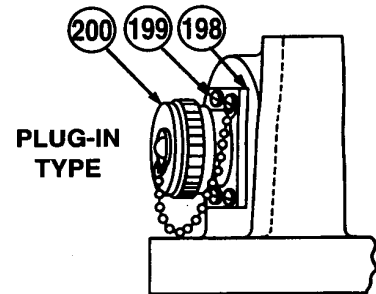
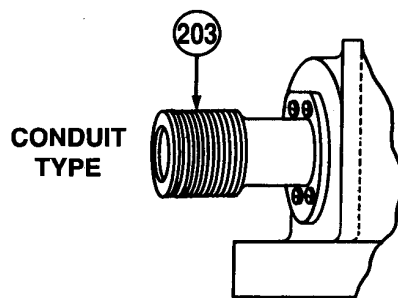


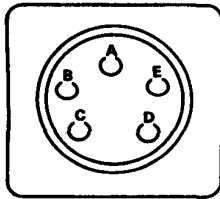
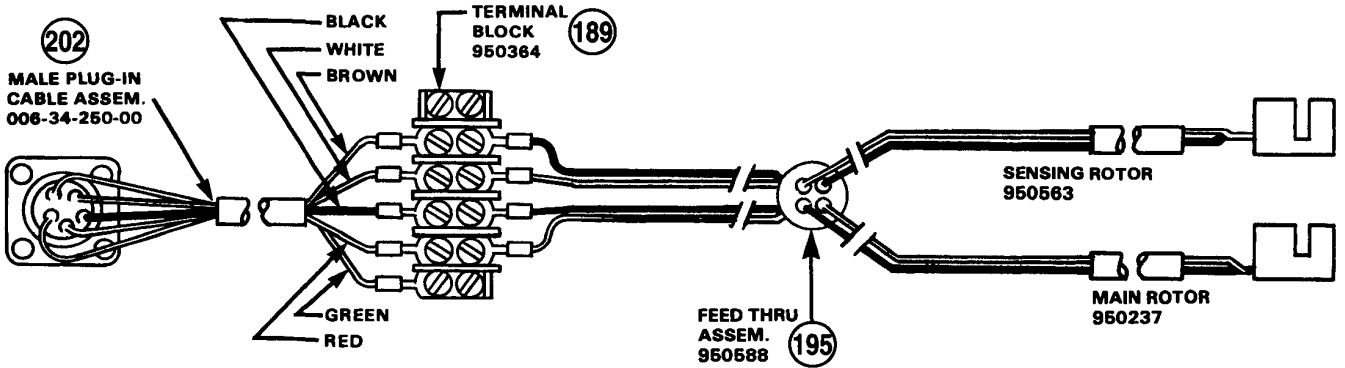
ILLUSTRATION NUMBER	QUANTITY REQUIRED	PART DESCRIPTION	PART NUMBER
189	1	Terminal Block	950364
190	3	#8-32 x 3/8" Long Fillister Head Stainless Steel Machine Screw	903371
191	4	External Lockwasher, #8, Stainless Steel	950371
192	1	#8-32 x 3/8" Long Fillister Head Stainless Steel Machine Screw	903371
193	1	Washer	950448
194	2	"O" Rings, Buna	946861
		"O" Rings, Viton	902418
195	1	Feed-Through Assembly	950588
		Feed-Through Assembly (Viton)	006-32-317-00
196	AR	Solder, Bar Form, 50/50, 1/4" dia., 2" pc.	750155
197	AR	Shrink Tube	800633



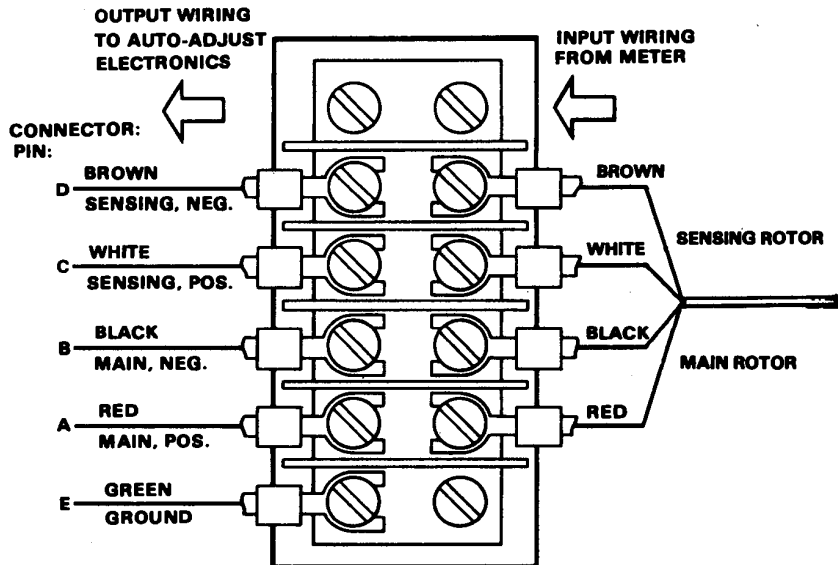
External Wiring Fittings

ILLUSTRATION NUMBER	QUANTITY REQUIRED	PART DESCRIPTION	PART NUMBER
198	1	Gasket	905321
199	4	#8-32 x 1/4" Long Round Head Stainless Steel Machine Screw	903055
200	1	Cap and Chain Assembly for Plug-In Connector	006-32-131-00
201	1	Plug-In Connector, Female End (Not Shown)	950388
202	1	Plug-In Connectors, Male End With Wiring to Terminal Block (Not Shown)	006-34-250-00
203	1	Conduit Adapter Assembly, 1/2"-14 NPT with Wiring to Terminal Block	006-34-330-00

WIRING SYSTEM COMPONENTS



PLUG-IN CONNECTOR MALE END



TERMINAL BLOCK WIRING DETAIL FOR PLUG-IN OR CONDUIT TYPE CONNECTORS

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